
CONVYOR BELT FOR WATER BOTTLE

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DOI: <https://doi-doi.org/101555/ijarp.4308>**ABSTRACT**

The Automatic Conveyor Belt System is designed as the next stage of the Bottle Labeling Machine to transport bottles smoothly and efficiently between different processing units such as filling, capping, and labeling stations. The system is developed using an Arduino Nano as the main control unit. A DC gear motor is used to drive the conveyor belt, ensuring steady and controlled movement of bottles. An E18-D80 proximity sensor is used to detect the presence of bottles on the conveyor. A 16×2 LCD display is integrated to show system status and bottle count in real-time. The conveyor speed can be controlled through motor driving circuitry, ensuring proper synchronization with labeling and filling units.

1. INTRODUCTION

In industrial automation, conveyor belt systems play a vital role in material handling and product transportation. In a Bottle Labeling Machine setup, the conveyor belt is responsible for moving bottles from one processing station to another in a synchronized and controlled manner.

2. LITERATURE REVIEW

Automation in manufacturing industries has significantly increased due to the need for higher production rates, reduced labor costs, and improved product quality. Conveyor belt systems form the backbone of automated production lines, especially in industries such as beverage, pharmaceutical, food processing, and packaging.

Below is a review of relevant studies and developments related to conveyor belt automation systems.

3. PLC-Based Conveyor Belt Automation Systems

Several researchers have developed conveyor belt systems controlled by Programmable Logic Controllers (PLC) for industrial material handling. In these systems:

- Conveyor belts are used to transport bottles or products between different stations.

- Proximity sensors and photoelectric sensors detect object presence.
- PLC controls motor speed, start-stop operations, and synchronization with filling or labeling units.
- Human Machine Interface (HMI) is used for monitoring and control.

4. SYSTEM DESIGN AND METHODOLOGY

When power is supplied, the Arduino Nano initializes all components including sensor, LCD, and motor driver. The LCD displays system ready message. When the start button is pressed, the DC gear motor rotates and drives the conveyor belt. Bottles placed on the conveyor move forward toward the next processing station. Upon detection, Arduino stops the conveyor motor to allow further operation such as labeling or filling. The IR proximity sensor detects the bottle when it reaches a predefined position. After processing, Arduino restarts the motor and the next bottle moves forward. The system continues this cycle automatically for smooth bottle transportation.

5. RESULT AND DISCUSSION

Recent developments in LEDs permit them to be used in environmental and task lighting. LEDs have many advantages over incandescent light sources including lower energy consumption, longer lifetime, improved physical robustness, smaller size, and faster switching. Light-emitting diodes are now used in applications as diverse as aviation lighting, automotive headlamps, advertising, general lighting, traffic signals, and camera flashes. However, LEDs powerful enough for room lighting are still relatively expensive, and require more precise current and heat management than compact fluorescent lamp sources of comparable output.

6. APPLICATIONS

- Bottle labeling machine systems
- Bottle filling plants
- Pharmaceutical packaging
- Beverage industry
- Cosmetic industry
- Food processing industries

7. CONCLUSION

The Automatic Conveyor Belt System developed in this project successfully demonstrates an efficient and cost-effective solution for bottle transportation in an automated production line. The system uses an

Arduino Nano as the main controller to manage conveyor movement and synchronize bottle flow between processing units such as filling and labeling stations.

8. REFERENCES

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